Type of Grouting*	Grouting with no cure time limit	Conventional grout with no intermediate bond beams	Conventional grout with intermediate bond beams	Self-consolidating grout with or without intermediate bond beams
TMS 602 Article	3.5 D.1.c 3.5 D.2.b	3.5 D.1.a	3.5 D.1.b	3.5 D.2.a
Lift Limit	5 ft-4 in.	12 ft-8 in.	See Limitation	Pour Height
Pour Height	Per Table 7	Per Table 7	Per Table 7	Per Table 7
Configuration	POUR HEIGHT 4 POUR HEIGHT 5 4TH LIFT 5TH LIFT ALL ALL ALL ALL ALL ALL ALL ALL ALL AL	POUR HEIGHT 2  2ND LIFT  NO INTERMEDIATE BOND BEAMS	3RD LIFT 4TH LIFT 4 See See See See See See See See See Se	
	POUR HEIGHT 3  2ND LIFT 3RD LIFT 3RD LIFT 3RD LIFT	BOND BEAM, TYP	POUR HEIGHT  2ND LIFT  LABOR BOADO  ALL  ALL  ALL  ALL  ALL  ALL  ALL	LIFT HEIGHT AND POUR HEIGHT AN
	1ST LIFT	POUR HEIGHT 1  1ST LIFT  NO INTERMEDIATE BOND BEAMS  1	1ST LIFT	
Limitations	<ul> <li>Grout slump between 8 and 11 inches</li> <li>Conventional grout or self-consolidating grout</li> <li>Lift height is 1-1/2 inches less than pour height for shear key, except at top of wall.</li> </ul>	Masonry cured for at least 4 hours     Grout slump between 10 and 11 inches	<ul> <li>Masonry cured for at least 4 hours</li> <li>Grout slump between 10 and 11 inches</li> <li>Lift cannot exceed maximum 12 ft-8 in.</li> <li>Limit grout lift to the bottom of lowest bond beam that is more than 5 ft-4 in. above bottom of grout lift</li> <li>Lift height is 1-1/2 inches below the top of block for shear key, except at top of</li> </ul>	Masonry cured for at least 4 hours
Cleanouts Required	No	Yes	wall Yes	Yes